

TO		200	WB	80
TWB		150	WF	80
TF		100	R	80
TB		100	R	80
TWF		150	B	60
TS	2x not credit	130	WBB	150
WLB		160	R	150
LF		110	F	60
LB		110	B	
WLF		160	BB	90
S		40	F	
TIME			WO	150
			TIME	
		1410		980
First pass :		1410	Second pass :	980

Total : **2390**